

# 2023 Stellantis North America MANUFACTURING OPERATIONS

# **UNITED STATES, CANADA and MEXICO**

#### **ASSEMBLY OPERATIONS\***

MANUFACTURING FACILITY	LOCATION	PRODUCTS
Brampton Assembly	Brampton, Ontario (Canada)	Chrysler 300, Dodge Challenger, Dodge Charger
Detroit Assembly Complex – Jefferson	Detroit, Michigan (U.S.)	Jeep <sub>®</sub> Grand Cherokee, Jeep Grand Cherokee 4xe, Dodge Durango
Detroit Assembly Complex – Mack	Detroit, Michigan (U.S.)	Jeep Grand Cherokee, Jeep Grand Cherokee L, Jeep Grand Cherokee 4xe
Saltillo Truck Assembly	Saltillo (Mexico)	Ram 1500 Classic (Regular Cab and Crew Cab); Ram 2500, 3500, 4500 and 5500 Heavy Duty; DX Chassis Cab (Mexico market)
Saltillo Van Assembly	Saltillo (Mexico)	Ram ProMaster
Sterling Heights Assembly	Sterling Heights, Michigan (U.S.)	Ram 1500 (Quad Cab and Crew Cab)
Toledo Assembly Complex (2 plants)	Toledo, Ohio (U.S.)	Jeep Wrangler, Jeep Wrangler 4xe (North plant); Jeep Gladiator (South plant)
Toluca Assembly	Toluca (Mexico)	Jeep Compass
Warren Truck Assembly	Warren, Michigan (U.S.)	Ram 1500 Classic (Quad Cab and Crew Cab), Wagoneer, Wagoneer L, Grand Wagoneer and Grand Wagoneer L
Windsor Assembly	Windsor, Ontario (Canada)	Chrysler Pacifica, Chrysler Pacifica Hybrid, Chrysler Voyager and Chrysler Grand Caravan (Canadian market only)
Belvidere Assembly*	Belvidere, Illinois (U.S.)	

<sup>\*</sup>Conner Avenue Assembly Plant (Detroit) ceased production in August 2017. Currently being used as the Conner Event Center.

<sup>\*</sup>Facility is currently idled



### **POWERTRAIN OPERATIONS**

MANUFACTURING FACILITY	LOCATION	PRODUCTS
Dundee Engine Plant	Dundee, Michigan (U.S.)	3.6-liter (V-6) Pentastar Upgrade
Kokomo Engine Plant (formerly Indiana Transmission II)	Kokomo, Indiana (U.S.)	2.0-liter GMET4
Saltillo Engine	Saltillo (Mexico)	3.0-liter Hurricane twin-turbo (I-6); 5.7-liter (V-8) HEMI®;
		6.2-liter (V-8) Supercharged Hellcat HEMI; 6.4-liter (V-8) Apache SRT HEMI; 6.4-liter (V-8) BGE HEMI
Saltillo South Engine	Saltillo (Mexico)	3.6-liter (V-6) Pentastar Upgrade; 3.6-liter (V-6) Pentastar PHEV
Trenton Engine Complex* (2 plants)	Trenton, Michigan (U.S.)	3.6-liter (V-6) Pentastar; 3.6-liter (V-6) Pentastar Upgrade

<sup>\*</sup>Trenton North (Michigan) decommissioned in December 2022; building to be repurposed.

# TRANSMISSION/CASTING/MACHINING/AXLE OPERATIONS

LOCATION	PRODUCTS
Kokomo, Indiana (U.S.)	Six- and nine-speed transmissions
Kokomo, Indiana (U.S.)	Transmission/transaxle cases, engine blocks, aluminum transmission components
Kokomo, Indiana (U.S.)	Eight-speed transmissions; machined components for nine-speed transmission
Tipton, Indiana (U.S.)	Nine-speed transmission; nine-speed SI-EVT transmission for Chrysler Pacifica Hybrid
Etobicoke, Ontario (Canada)	Aluminum die castings; engine and transmission parts
Toledo, Ohio (U.S.)	Steering columns, torque converters
Detroit, Michigan (U.S.)	
	Kokomo, Indiana (U.S.)  Kokomo, Indiana (U.S.)  Kokomo, Indiana (U.S.)  Tipton, Indiana (U.S.)  Etobicoke, Ontario (Canada)  Toledo, Ohio (U.S.)

<sup>\*</sup> Facility is idled.



# **STAMPING OPERATIONS**

MANUFACTURING FACILITY	LOCATION	PRODUCTS
Saltillo Stamping	Saltillo (Mexico)	Automotive body stampings and assemblies
Sterling Stamping	Sterling Heights, Michigan (U.S.)	Automotive body stampings and assemblies
Toluca Stamping Facility	Toluca (Mexico)	Automotive body stampings and assemblies
Warren Stamping	Warren, Michigan (U.S.)	Automotive body stampings and assemblies

There are a total of 35 manufacturing facilities in North America: 22 in the United States (including two idled facilities); six in Canada; and seven in Mexico. There are five additional facilities that produce components not listed in the chart above.

Additional information and news are available at <a href="http://media.stellantisnorthamerica.com">http://media.stellantisnorthamerica.com</a>.

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